



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D5149-5
Job Sheet 171863



Part No: D5149-5

Job Qty: 10 ea

Part Name: Step Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/26/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV D SHEET 7 IPP REV:A NEW ISSUE 14-12-08 JLM VERIFIED BY:DD IPP REV:B 15.11.09 AS PER
DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		2/24/18	0.00	0.00	Start Up Waterjet		DC 18/02/11
100	Waterjet	10 pcs		2/26/18	0.00	0.28	Waterjet1		DC 18/02/11
110	QC	10 pcs		2/26/18	0.00	0.00	QC2 Waterjet-2		DC 18/02/11
120	QC	10 pcs		2/26/18	0.00	0.00	QC8-6		DC 18/02/11
130	Packaging	10 pcs		2/26/18	0.00	0.00	Packaging3	W/AJ 01 FEB 13 2018	6
140	QC21-SA	10 Ea		2/26/18	0.00	0.00	QC21		DAS 21 FEB 14 2018

Part Op 100 - 1-Cut as per Dwg
Descriptions: 130 - LOCATION: WA001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.2777 sf (.02777 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125	0	177	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Cap	1.880Inches $\pm$ 0.030	1.910 1.850		
2	Step Cap	0.125Inches $\pm$ 0.010	0.135 0.115		

Plex 2/8/18 3:14 PM dart.lacelle.linda

DART
AEROSPACE
S041149

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Step Cap

PART NO: D5149-5

Original Serial #: S041149

Revision:

Operation: Start up Operation 02/11/18

Change No:

Job No: 171863

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					